

Resin Based **RXCLEAR** AntiCorrosive**ClearCoat**



FEATURES

ENDRUST® RXCLEAR contains a blend of fast curing resins with powerful rust penetrating, anti-corrosive agents which provide an encapsulated permanent barrier to moisture when cured.

ENDRUST® RXCLEAR dries to a clear, smooth, glossy, hard-wearing finish that does not substantially alter the appearance of the substrate.

RECOMMENDED USES

ENDRUST® RXCLEAR is designed to be applied as a clear protective layer to bare or previously painted metal surfaces.

ENDRUST® RXCLEAR can also be applied directly over existing rusted surfaces to neutralise and stop rust and provide prolonged protection.

It is an ideal coating for:

- Automotive & Transport.
- Mining and Industrial.
- Agricultural and Aquafarming.
- Marine and Offshore.

SPECIFICATION DATA

Colour:	Clear	Dry Film Thickness:	75-125µ DFT
Finish:	Gloss	Wet Film Thickness:	150-200µ WFT
Density:	~ 0.85 g/cc	Coverage:	~5 m ² /litre @25µ DFT
Volume Solids:	~ 15%	Number of Coats:	1 Mist and 1 Full
Packaging:	300g Aero, 20 and 200 litres	Touch Dry:	10 - 15 minutes @ 25°C
Application:	Air or airless spray	Dry to Handle:	2 - 3 hours
Thinner:	Xylene	Hard Dry:	8 hours @ 25°C
Clean-up:	Xylene, Acrylic Thinners, Gun Wash	Storage:	Store under cool dry conditions away from heat and sources of ignition.

PERFORMANCE

Temperature Resistance:	Up to 120°C dry heat
Abrasion Resistance:	Good
Weatherability:	Good
Solvent Resistance:	Moderate / Good; (Resists alcohols, mineral turps, and enamel thinners. Not resistant to Aromatic solvents, ketones, esters and chlorinated solvents.)
Chemical Resistance:	Moderate; (not resistant to strong acids or alkalis. Resists rain and condensation; not suitable for prolonged immersion.)

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DIRECTIONS FOR USE

Surface Preparation:	Can be applied onto already painted surfaces, new steel surfaces and even rusty surfaces. Ensure surface is dry and free of oil and grease. Remove loose paint and rust with a wire brush. Previously coated surfaces should be in a sound condition – smooth, hard, or glossy finishes should be scarified with a fine (grey) Scotch-Brite pad to create a surface profile. Mix well before use. Provide adequate natural ventilation during use.
Conventional Air Spray:	Typical set up 300-400 kPa, 1.3-1.7 mm Fluid Nozzle.
Airless Spray:	Typical set up 30:1 pump ratio with a fluid tip of approximately 432 micron (0.017inch) and a nozzle pressure of 14 MPa (2000 psi).
Procedure:	Apply one mist coat, allow to flash off then apply one full coat. Recoat within 1 - 2 hours, or after 24 hours.
Clean up:	Xylene or Gun Wash.

PRECAUTIONS

See the Safety Data Sheet (SDS) for health and safety information prior to use.

CONTACT

ENDRUST AUSTRALIA
(ABN: 62 651 348 659)

23b Fairbrother St, Belmont Western Australia 6104
Telephone (+61) 8 9325 1399 Fax (+61) 8 9325 2431
info@endrust.com.au
www.endrust.com.au

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